





ISO 11607.2 Validatable rotary medical sealer with Sealing parameters control, operator's frienly Communication Interfaces, full Traceability.

# **PACKAGING PROCESS VALIDATION**

Full compiance with ISO 11607-2 standard and international guidelines EN-ISO TS 16775.

## **PACKAGING**

Suitable for the sealing of all known, sealable, pre-made sterile barrier systems, uncoated Tyvek®, as well as the newest generation of packaging material.

## CUSTOMIZED SEAL

Choose between version with flat seal, suitable especially for Tyvek® pouches and multiline seal, suitable for laminated and paper pouches.

# **CUSTOMIZED ADVANCED SAFETY**

Choose among the reliable and well known Gandus seal widths: standard mm 15, on demand mm 12 and mm 8, for a perfect seal strength with an easy and safe peelability.

#### **HUMAN INTERFACE**

USER FRIENDLY 16 CHARACTERS ON 2 LINES DIGITAL DISPLAY AND A WIDE AND CLEAR KEYBOARD.

# **COMMUNICATION INTERFACES**

A USB INTERFACE ALLOWS CONNECTION TO USB PENDRIVE STANDARD.

#### **TRACEABILITY**

FULL TRACEABILITY OF ALL SEALING PARAMETERS ON A STANDARD USB STICK.

# **CLEANING AND DISINFECTION**

STAINLESS STEEL TOP COVER ALLOWS AN EASY AND EFFECTIVE CLEANING AND DISINFECTION.

## PRINT FACILITY

On the model minirò H-seal VP *Evo* all the requested data can be printed with a label printer linked to the sealer.

#### **ENERGY SAVING**

ALL GANDUS MEDICAL SEALERS ARE DESIGNED AND MANUFACTURED TO ENABLE PROCESS OPTIMIZATION, FULLY RESPECTING ENERGY SAVING EFFICIENCIES.





We care

# minirò H-seal VP Evo

ISO 11607.2 Validatable rotary medical sealer
Sealing parameters control
Communication Interfaces
Traceability

## **TECHNICAL DATA**

#### **GENERAL FEATURES**

STAINLESS STEEL FRAME

PAINTED STEEL FRAME

**BUILT-IN ADJUSTABLE GUIDE** 

ADJUSTABLE FREE EDGE

#### SEALING

**ROTARY SEALING** 

CUSTOMIZED KIND OF SEALING: FLAT OR MULTILINE

Sealing widths: standard mm15; on demand mm12/mm8

SEALING LENGTH: UNLIMITED

SEAL DISTANCE FROM THE EDGE MM 0-35

# **HEAT SEALABLE MATERIALS**

Pouches/Reels EN 868-5

TYVEK® POUCHES/REELS

Paper pouches EN 868-4

GUSSETED POUCHES/REELS

LAMINATED AL POUCHES

PP POUCHES

ULTRA® POUCHES/REELS

#### ISO 11607-2

SEALING VALIDATION THROUGH AUTOMATIC CRITICAL SEALING PARAMETERS CONTROL

TEMPERATURE CONTROL

FORCE CONTROL

SPEED CONTROL

SEALING PARAMETERS RECORDING

SEALING PARAMETERS VISUALIZATION

OVERHEATING TEMPERATURE PROBE

SEALER FUNCTIONING DIAGNOSTIC AND CHECK

ALARM/STOP TEMPERATURE TOLERANCE +/-5 °C (DIN 58953-7)

ALARM AND STOP ADJUSTABLE TOLERANCE

FORCE ALARM AND STOP

SPEED ALARM AND STOP

TIME ALARM AND STOP

ERRORS/OMISSIONS EXCEPTED

# TECHNICAL DATA

#### **CERTIFICATIONS/SAFETY**

UNI EN ISO 11607-2:2006

UNI EN 868-5:2009

**EN ISO TS 16775** 

DIN 58953-7

DIRECTIVE 2006/42/EC-2014/30/EU-2014/35/EU

UNI/TR 11408:2011

MANUFACTURED IN A UNI EN ISO 9001:2015 QUALITY SYSTEM CERTIFIED COMPANY

#### **PARAMETERS**

SEALING SPEED 10 MT/MIN

Max sealing temperature 200°C

Reference Sealing force 100N

TEMPERATURE TOLERANCE ± 1%

Force Range 80-120N

OVERHEATING CONTROL

#### **CALIBRATION**

HEATING AUTOCALIBRATION FUNCTION

AUTOMATIC SELF CHECK OF THERMOCOUPLE BATTERY AND REMOTE SERVER CONDITION AT START-UP

TEMPERATURE / FORCE / SPEED CALIBRATION

# **FUNCTIONS**

Microprocessor

MULTILANGUAGE MENU

STARTING PHOTOCELL

**TEMPERATURE SETTING** 

OPERATORS / BATCHS / CATALOGUES / EXPIRY DATES SETTING

STAND BY / ENERGY SAVING

SAFETY THERMOSTAT

On board data retention battery even with machine off

PERIPHERIES CONDITION AND DIAGNOSTIC CHECK UP AT START-UP

DISPLAY SHUTDOWN

ABSOLUTE / SETTABLE / MAINTENANCE COUNTER

CLOCK AND CALENDAR FUNCTION

BEEPER ON/OFF

Programmed maintenance





We care

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#### **TECHNICAL DATA**

## INTERFACES

DISPLAY 2 LINES 16 CHT

MEMBRANE KEYBOARD

LABELS PRINTER

RS 232 PORT

**USB PORT** 

#### **EXTERNAL PERIPHERIES**

LABELS PRINTER

#### **LABELS PRINTER FUNCTIONS**

ON/OFF PRINT

**CE SYMBOLS** 

BARCODE

Label dimensions setting

STANDARD OR 180° ROTATION PRINT IMAGE

MULTI LABELS PRINT

SETTABLE PRINTING SEQUENCE

PRODUCTION AND EXPIRY DATE

BATCH AND OPERATOR ALPHANUMERIC CODE

**CATALOGUE STRINGS** 

POUCH PROGRESSIVE NUMBER

POUCH AND SEALER ID

SEALING SPEED / TEMPERATURE / FORCE

SEALING REPORT PRINT

ERRORS/OMISSIONS EXCEPTED

### TECHNICAL DATA

#### TRACEABILITY AND SOFTWARE

TRACEABILITY THROUGH USB PEN DRIVE

#### DATABASE

**TEXTS SAVING** 

SEALER ID SAVING

OPERATORS / EXPIRY DATE / BATCH CODE SAVING

#### **POWER SUPPLY**

POWER SUPPLY 100; 110/115; 230/240 VAC SINGLE PHASE

FREQUENCY 50/60 Hz

MULTI-FREQUENCY

Average power consumption 150W\*

#### Accessories

FRONT SUPPORT TRAY

ROLLER SUPPORT TRAY

Roll holder

THERMAL TRANSFER LABELS PRINTER

# SERVICES

SEAL STRENGTH TEST EN 868-5

MACHINE CALIBRATION

MAINTENANCE

## **DIMENSIONS/WEIGHTS**

**DIMENSIONS MM 554x270x222** 

WEIGHT KG 15

<sup>\*</sup> May vary during heating up phase